

Aftercoolers and Separators

Water-Cooled Aftercoolers



Cool, dry air

Hot compressed air can be cooled to safe, usable temperatures in a KAESER aftercooler. Water-cooled aftercoolers can be sized as a single source cooler or as a trim cooler with an air-cooled aftercooler in extremely hot conditions. Also, they cool the air to a maximum of 120°F before introducing it into a dryer or filter for further treatment.

KAESER water-cooled aftercoolers consist of a shell-and-tube heat exchanger which cools the compressed air to within 15°F of the cooling water in the shell. As the air cools, up to 70% of the water vapor present condenses to a liquid, which can then be removed by a separator.

Optional features include automatic water regulating valves and other construction materials.

Standard Features:

Single pass, counter-flow, shell-and-tube design provides close approach temperatures and maximum heat removal from expensive cooling water.

- Counter-flow design maximizes air to water temperature difference for high heat exchange efficiency
- Copper heat exchange surfaces provide excellent heat transfer rate
- Single pass design and smooth surface copper tubes minimize fouling and provide low pressure drops

Premium materials and careful construction ensure long service life

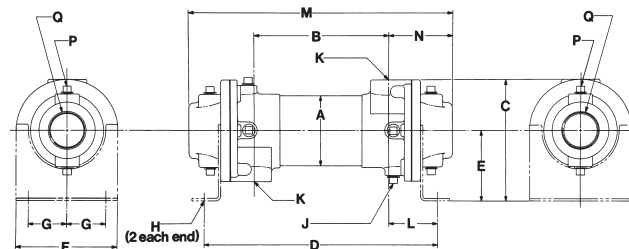
- Heat exchanger made from nonferrous materials eliminates rust, galvanic corrosion, and reduces stress due to different rates of thermal expansion
- Seamless shells have maximum rupture strength and corrosion resistance
- Tubes rolled into tube sheet eliminates thermal stresses from brazing

Easy to Service and Install

- Removable end bonnets facilitate cleaning and servicing
- Models KWC-1250 and up have large 3/8" inch tubes that reduce fouling and are easy to clean
- Compact design
- Mounting brackets supplied as standard
- Can be mounted in vertical or horizontal positions

Technical Specifications

Models, Dimensions, and Weights



Model	A	B	C	D	E	F	G	H	J (NPT)	K (NPT)	L	M	N	P (NPT)	Q (NPT)	Wt. (lbs.)	
KWC 40	2.12	25.62	3.5	29.06	1.94	2.62	0.88	.41 Dia.	—	.5	1.72	33.36	3.87	(4) .5	1.5	13	
KWC 80		34.62		38.06								42.36				16	
KWC 150		43.62		47.06								51.36				18	
KWC 310	3.66	43	6.25	48.38	3.62	5.25	1.5	.44 x 1	(2) .38	1	2.69	50.4	3.7		2.5	40	
KWC 440	5.12	51.5	7.38	57.62	4	6.75	2		(6) .38	1.5	3.06	59.6	4.05		3	80	
KWC 640	6.12	50.5	8.81	57.38	4.75	7.5	2.5			.44 x .88	2	3.44	60.25			4.88	130
KWC 1250		59.6		66.38				69.25					150				
KWC 1600	8	49.6	12.13	58.38	6.5	8.62	3.5	.44 x 1	(6) .38	3	4.39	62.62	6.52		(4) .5	5	259
KWC 2100		58.6		67.38								71.62					270
KWC 2800		67.6		76.38								80.62					315

All dimensions in inches.

Specifications are subject to change without notice.

Capacity selection chart

Model	Capacity*, 250°F Inlet Air (scfm)	ΔP at 250°F Inlet Air Capacity (psi)	Capacity*, 200°F Inlet Air (scfm)	ΔP at 200°F Inlet Air Capacity (psi)
KWC 40	40	0.1	58	0.1
KWC 80	80	0.3	110	0.6
KWC 150	150	1.2	205	2.0
KWC 310	310	1.0	439	1.6
KWC 440	440	0.3	654	0.5
KWC 640	640	0.3	955	0.6
KWC 1250	1250	1.1	1690	1.9
KWC 1600	1600	0.5	2280	0.9
KWC 2100	2100	1.0	3080	1.7
KWC 2800	2800	1.6	3170	2.0

*Based on ambient air at 60°F, 14.7 psia, and 50% relative humidity.
Compressed air cooled to within 15°F of inlet water temperature. Water flow rate 3 GPM per 100 scfm air flow. For single stage compressor type, 300°F inlet, use 2-stage scfm capacities with a 15% reduction.

**Based on 100 psig inlet

***For other design conditions, please consult the factory.

****If the cooler will condense water from the air, a liquid separator will be needed after the KWC.

Automatic water regulating valves

Water regulating valves maintain a desired compressed air discharge temperature by regulating the water flow to the heat exchanger. No external power source is needed as the valve modulates automatically in response to temperature change at the sensing bulb. Not to be used with salt water.

Valve	Conn. Size	For use with Models
59683	½"	KWC 40 thru KWC 640
59686	¾"	KWC 1250
59687	1"	KWC 1600
59689	1¼"	KWC 2100
59691	1½"	KWC 2800



Built for a lifetime.



Kaeser Compressors, Inc.
511 Sigma Drive
Fredericksburg, VA 22408 USA
Telephone: 540-898-5500
Toll Free: 800-777-7873
info.usa@kaeser.com

Kaeser Compressors Canada Inc.
3760 La Vérendrye Street
Boisbriand, QC J7H 1R5 CANADA
Telephone: (450) 971-1414
Toll free: (800) 477-1416
info.canada@kaeser.com

Kaeser Compresores de México S de RL de CV
Calle 2 #123
Parque Industrial Jurídica
76100 Querétaro, Qro.
Telephone: 01 (442) 218 64 48
sales.mexico@kaeser.com

Kaeser Compresores de Guatemala y Cia. Ltda.
3a calle 6-51, zona 13
Colonia Pomplona
01013-Guatemala City
Telephone: +502 2412-6000
info.guatemala@kaeser.com